



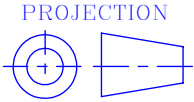


CL06-0552-CL  
Bore dia - 35mm  
Piston dia - 16mm  
Full stroke -26mm  
Locking stroke - 23mm  
Lock cyl.area - 9.62cmsq

Surface Finish																	ZONE	SCALE			
Ra Value $\mu m$	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	2.5	50	100			MATERILAS	1:1			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					---	GROUP No:—	WEIGHT		
																	LINK	1.8KG			
																		Casting/forging/ welding drg.no			
			DESCRIPTION														Qty.	---	Drawing NO		
Drawn	Prabhakar		DESCRIPTION																		
Checked	Prabhakar		CL06-0552-CL																		
Approved	19/09/21																				
Date	19/09/21																				
Clamping elements type	CLASP																	SHEET: 1 of 1			
	BANGALORE-72																			Sheet No:	
																				1/1	
																		DATE		9	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°